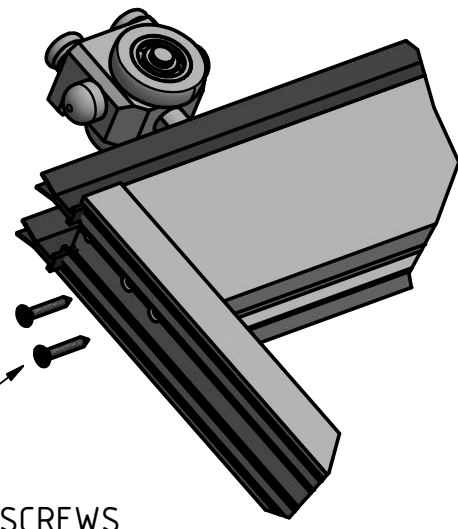
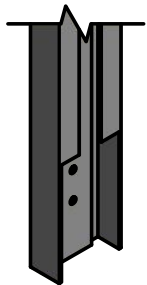
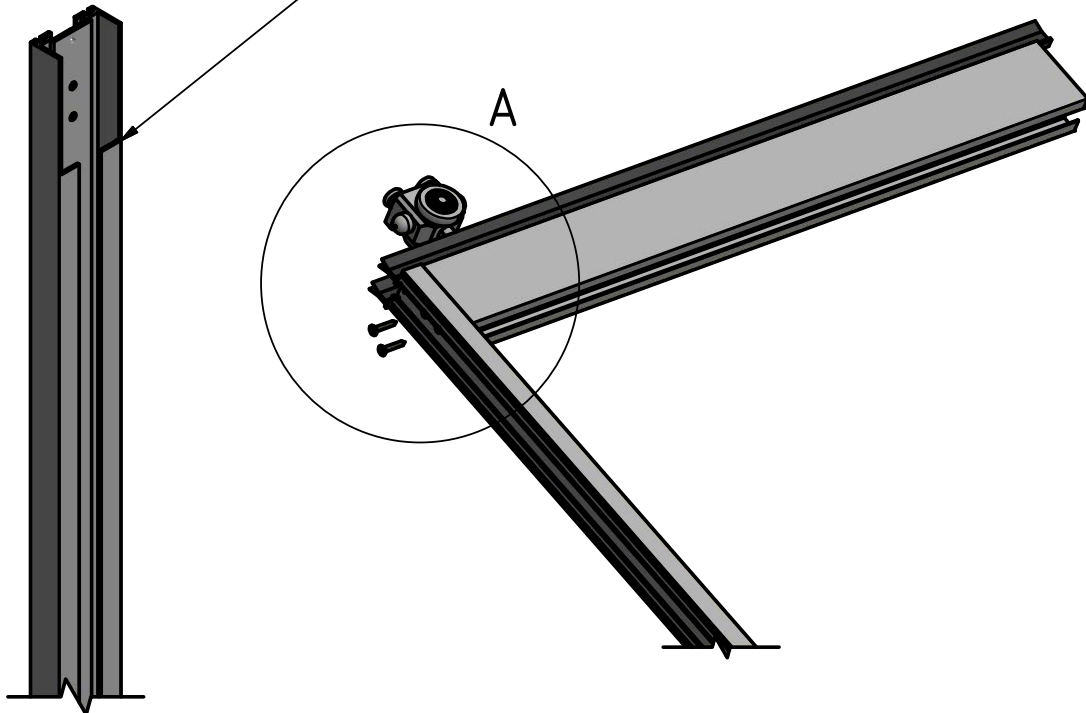


STEP-1:  
START FROM THE UPPER PANEL WITH THE ROLLERS





THE SIDE PANEL HAS A CUT

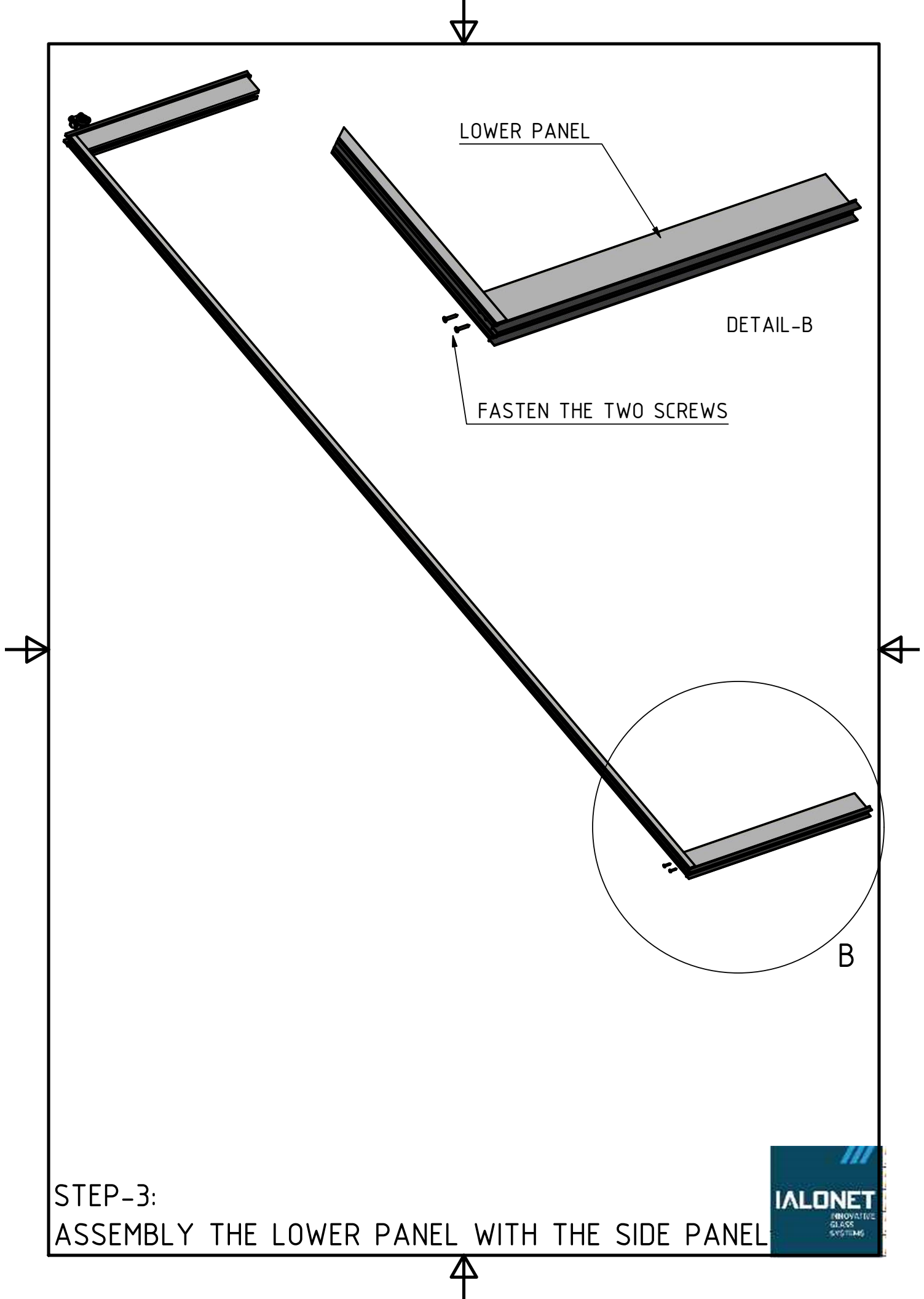


FASTEN THE TWO SCREWS



STEP-2:  
ASSEMBLY THE SIDE PANEL WITH THE UPPER PANEL





LOWER PANEL

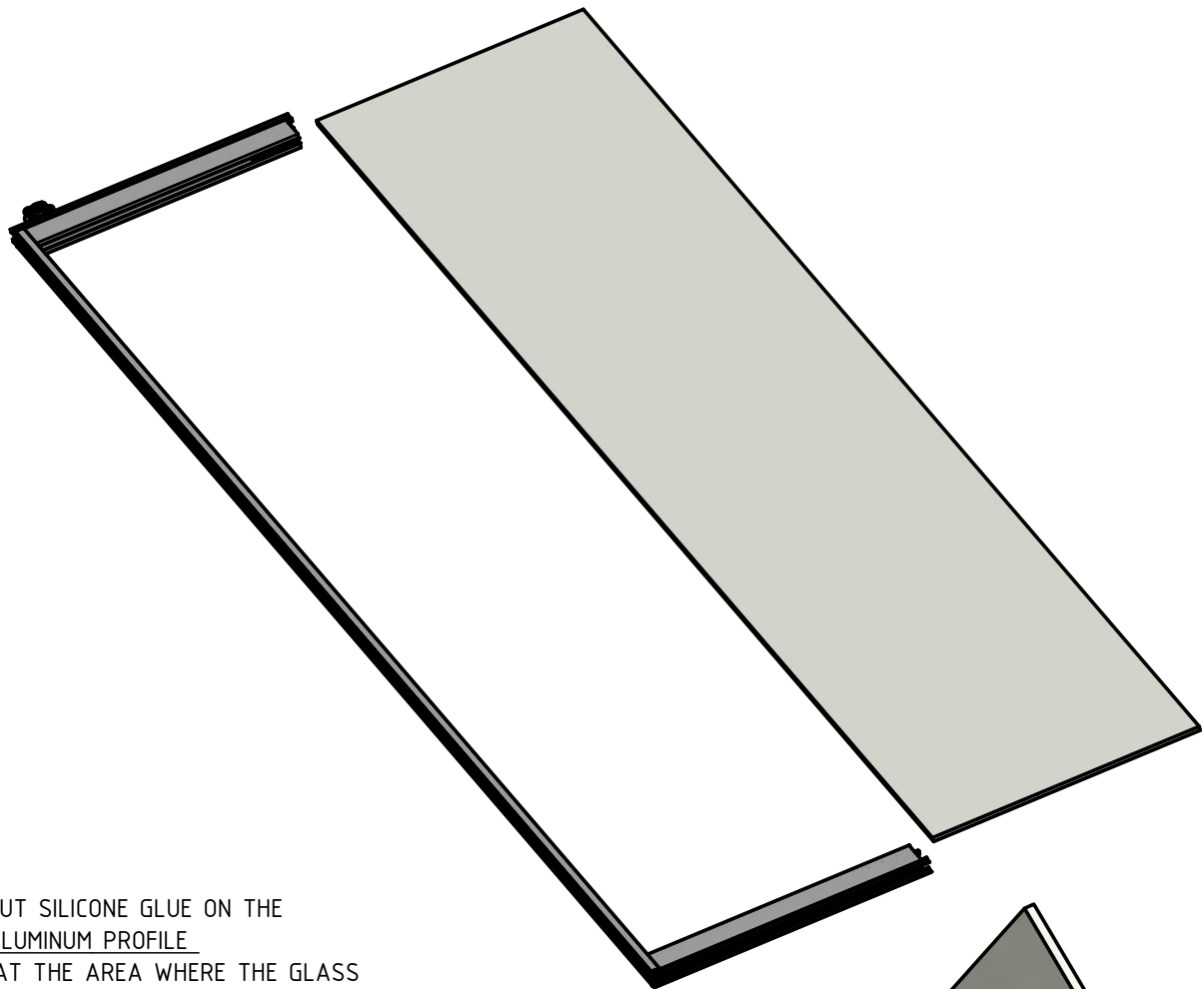
DETAIL-B

FASTEN THE TWO SCREWS

B

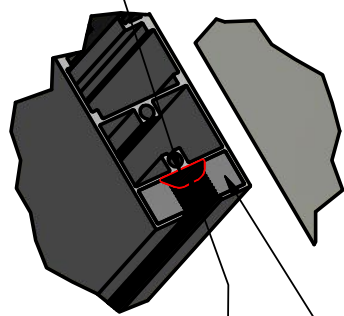
STEP-3:  
ASSEMBLY THE LOWER PANEL WITH THE SIDE PANEL





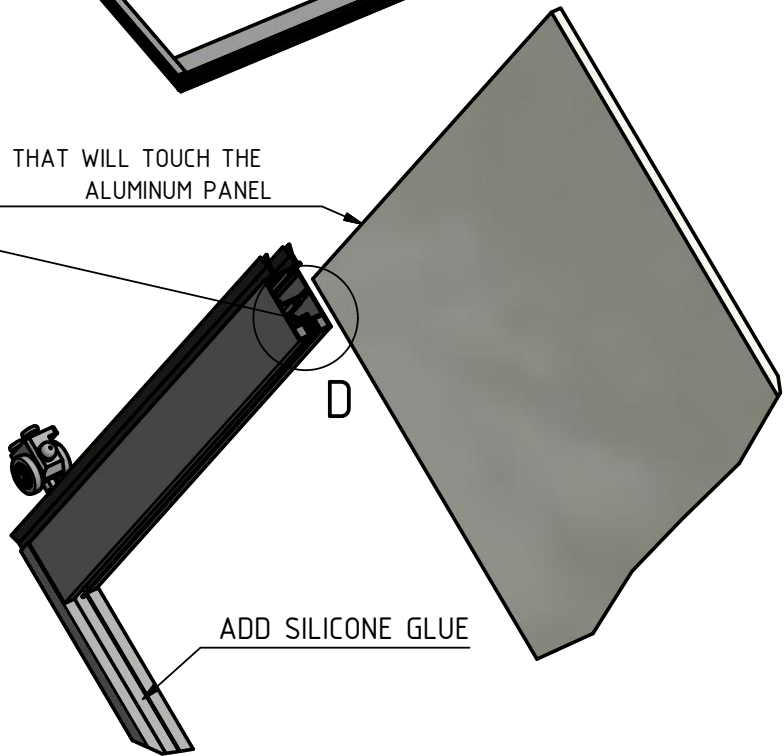
PUT SILICONE GLUE ON THE ALUMINUM PROFILE (AT THE AREA WHERE THE GLASS WILL BE PLACED IN).

GLASS AREA THAT WILL TOUCH THE ALUMINUM PANEL



SILICONE GLUE

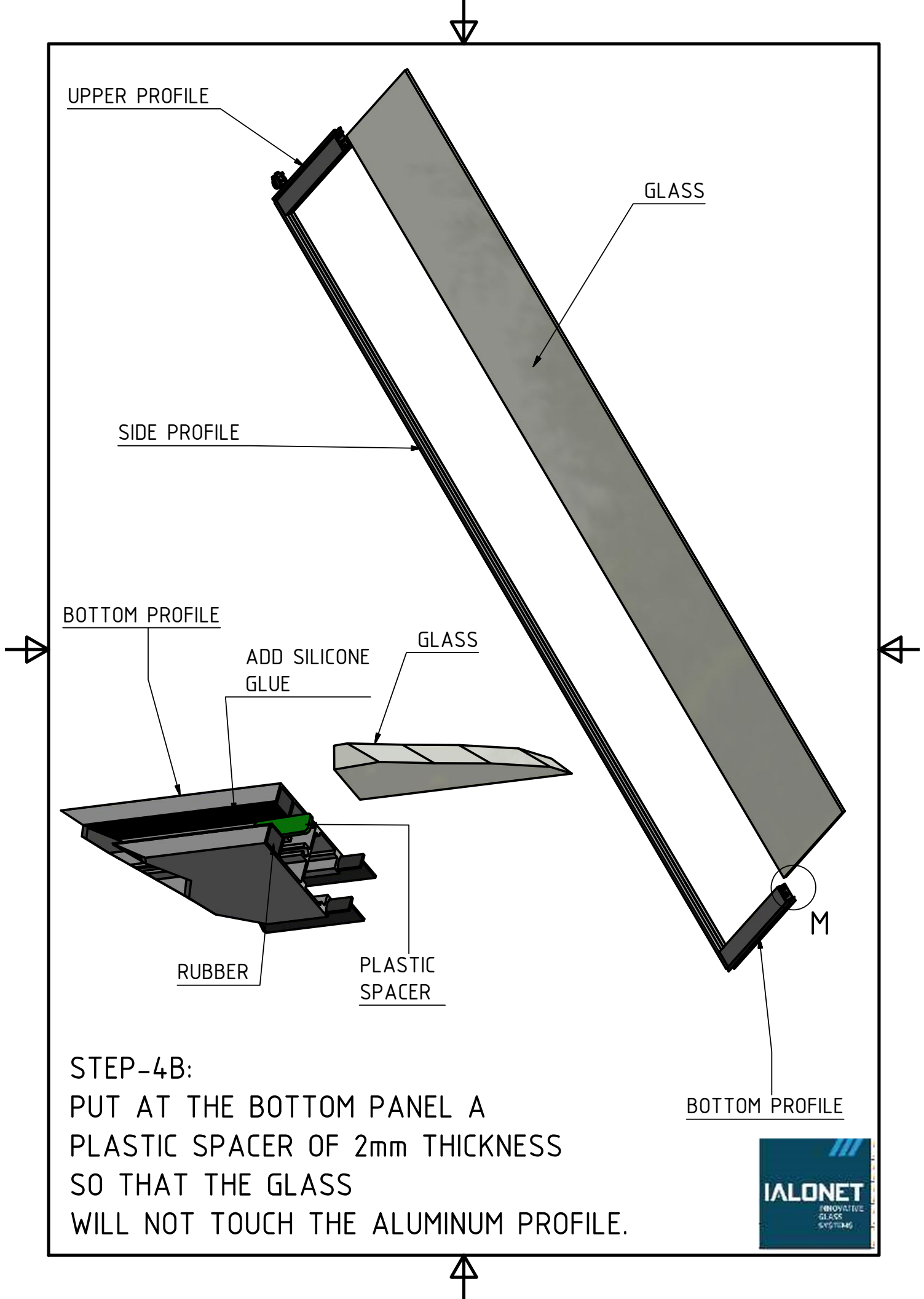
RUBBER



ADD SILICONE GLUE

STEP-4:  
PLACE THE PANES ON A FLAT SURFACE AND  
ASSEMBLY THE GLASS





UPPER PROFILE

GLASS

SIDE PROFILE

BOTTOM PROFILE

ADD SILICONE GLUE

GLASS

RUBBER

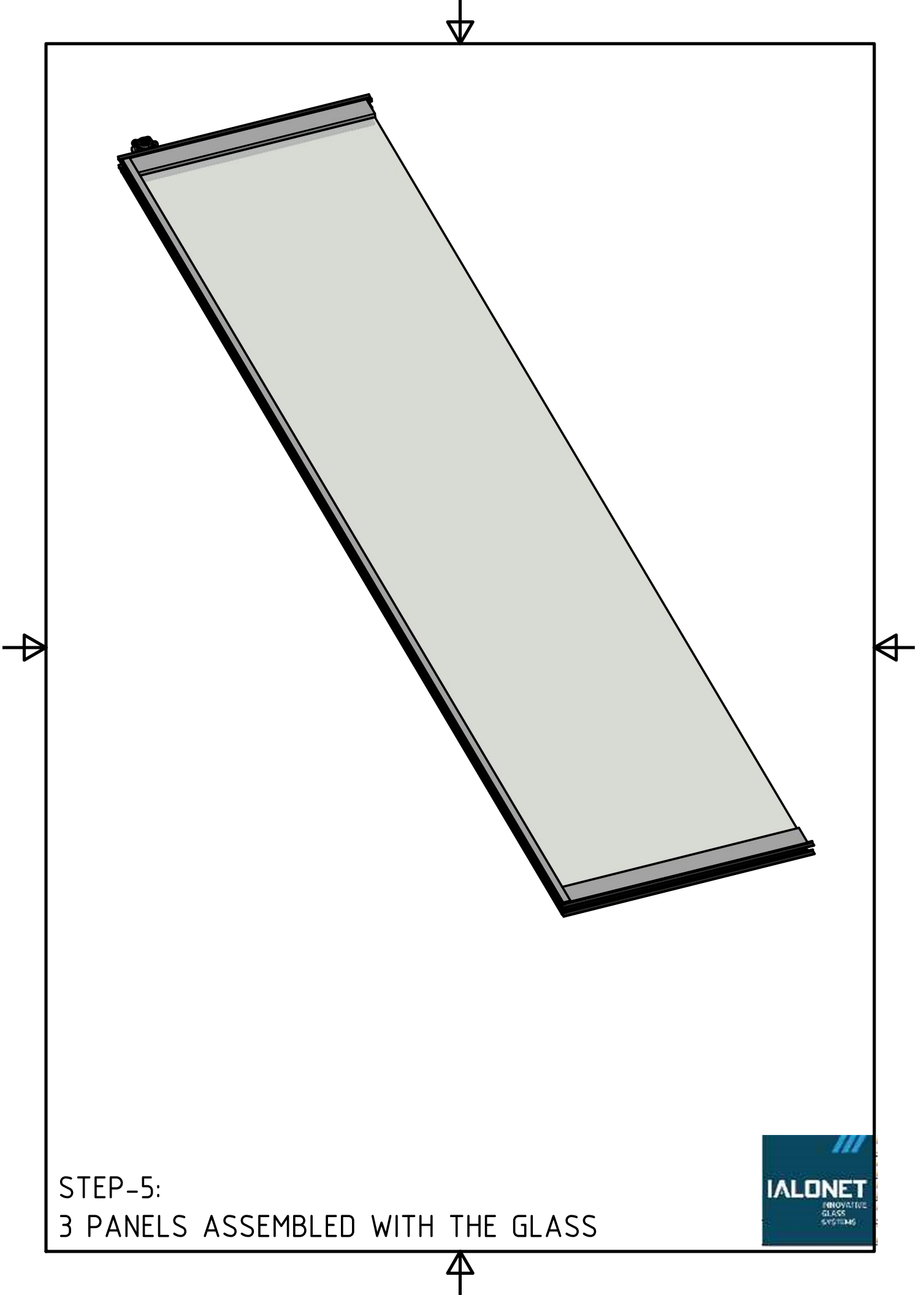
PLASTIC SPACER

M

BOTTOM PROFILE

STEP-4B:  
 PUT AT THE BOTTOM PANEL A  
 PLASTIC SPACER OF 2mm THICKNESS  
 SO THAT THE GLASS  
 WILL NOT TOUCH THE ALUMINUM PROFILE.





STEP-5:  
3 PANELS ASSEMBLED WITH THE GLASS



AT THE SECOND SIDE PANEL  
YOU MUST ASSEMBLY THE HINGE  
AND THE RUBBER BEFORE  
THE FINAL ASSEMBLY WITH  
THE GLASS.

SIDE PANEL FOR THE  
FIRST GLASS

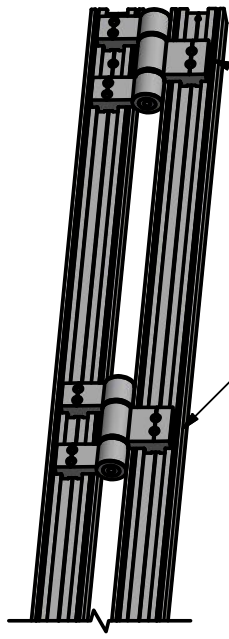
SEALING RUBBER

SIDE PANEL FOR THE  
SECOND GLASS

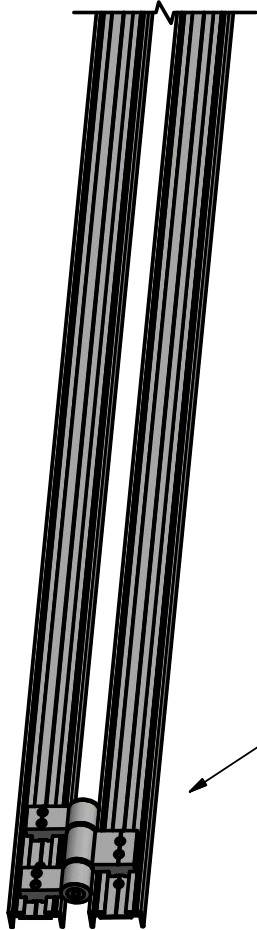
HINGE

E

STEP-6:  
PREPARATION FOR THE ASSEMBLY  
OF THE SECOND SIDE PANEL



UPPER SIDE  
WE PUT 2 HINGES



BOTTOM SIDE  
WE PUT ONE HINGE



STEP-7:

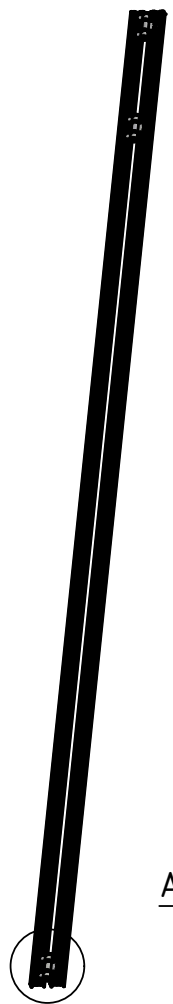
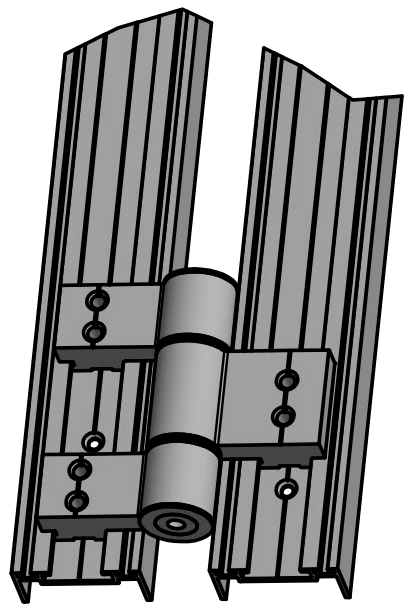
TAKE (2) TWO SIDE PANELS AND (3) HINGES  
*THE PANELS SHOULD NOT HAVE RUBBER SEALINGS IN THEM*





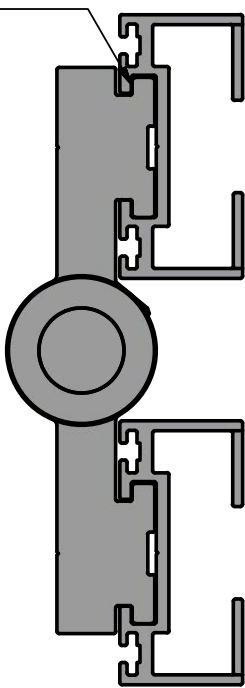


F ( 1 : 2 )



F

ASSEMBLY GEOMETRY



PANEL-1

PANEL-2

G ( 1 : 1 )

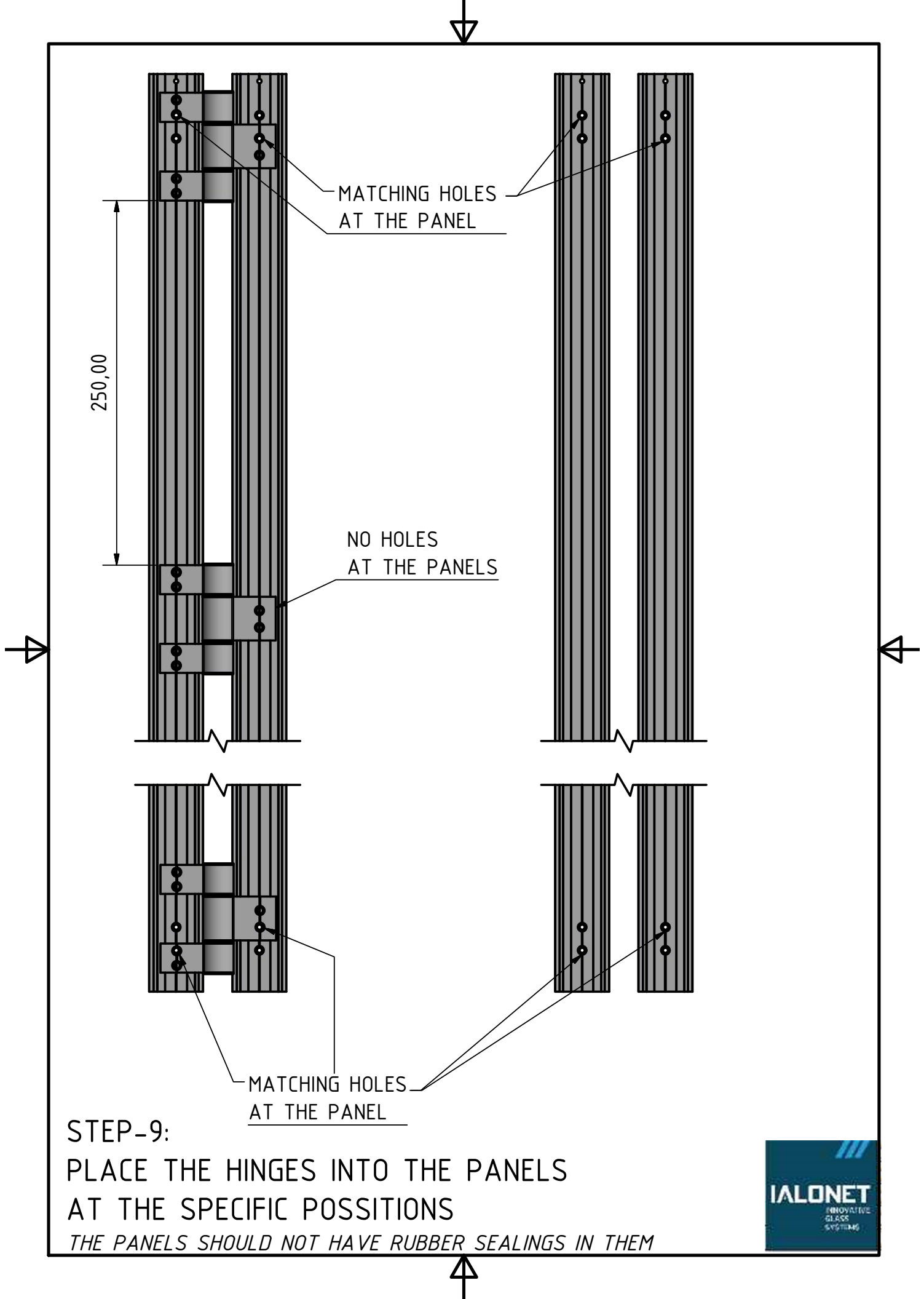


STEP-8:

INSERT THE HINGES INTO THE PANELS

*THE PANELS SHOULD NOT HAVE RUBBER SEALINGS IN THEM*





250,00

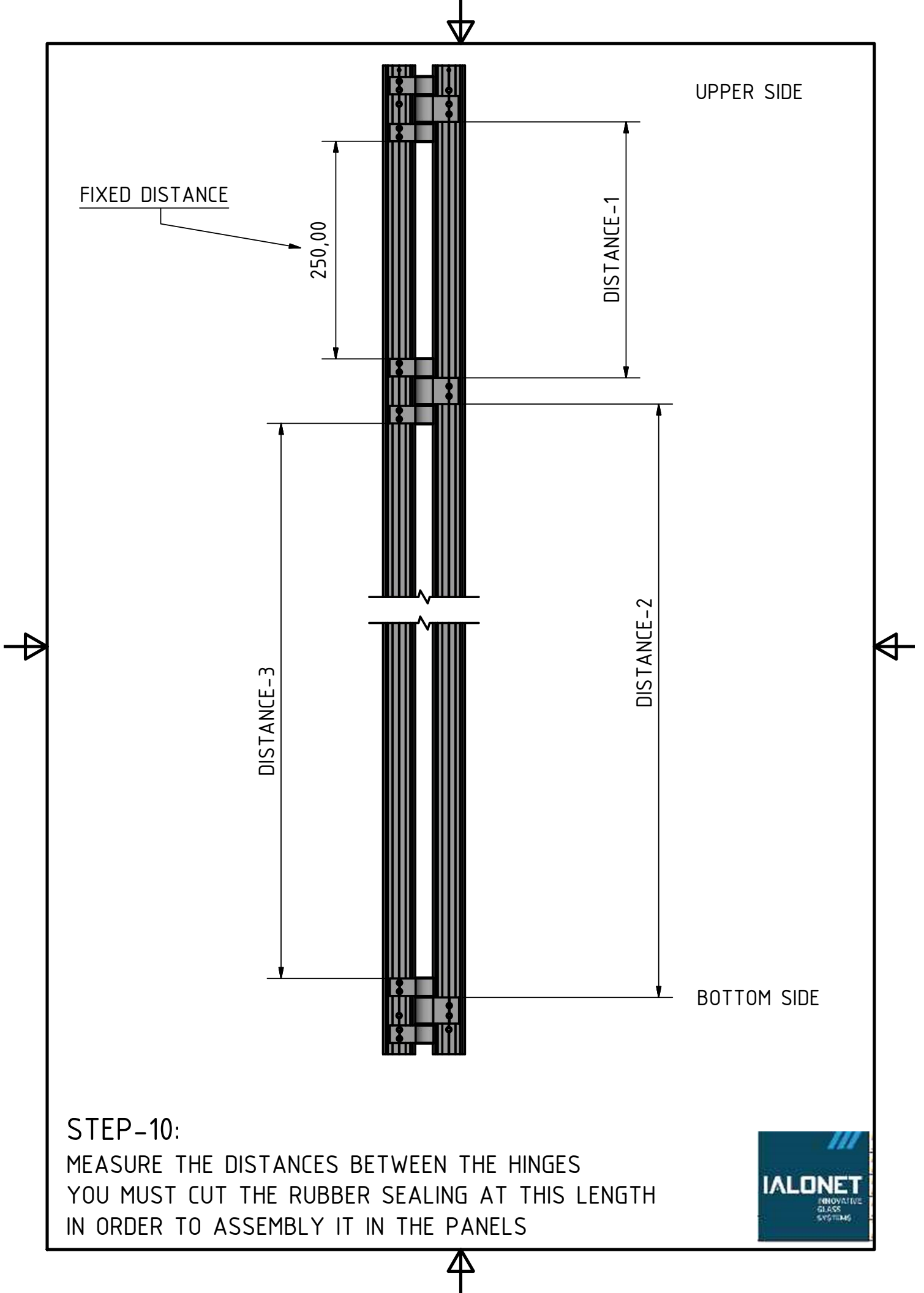
MATCHING HOLES  
AT THE PANEL

NO HOLES  
AT THE PANELS

MATCHING HOLES  
AT THE PANEL

STEP-9:  
 PLACE THE HINGES INTO THE PANELS  
 AT THE SPECIFIC POSITIONS  
*THE PANELS SHOULD NOT HAVE RUBBER SEALINGS IN THEM*

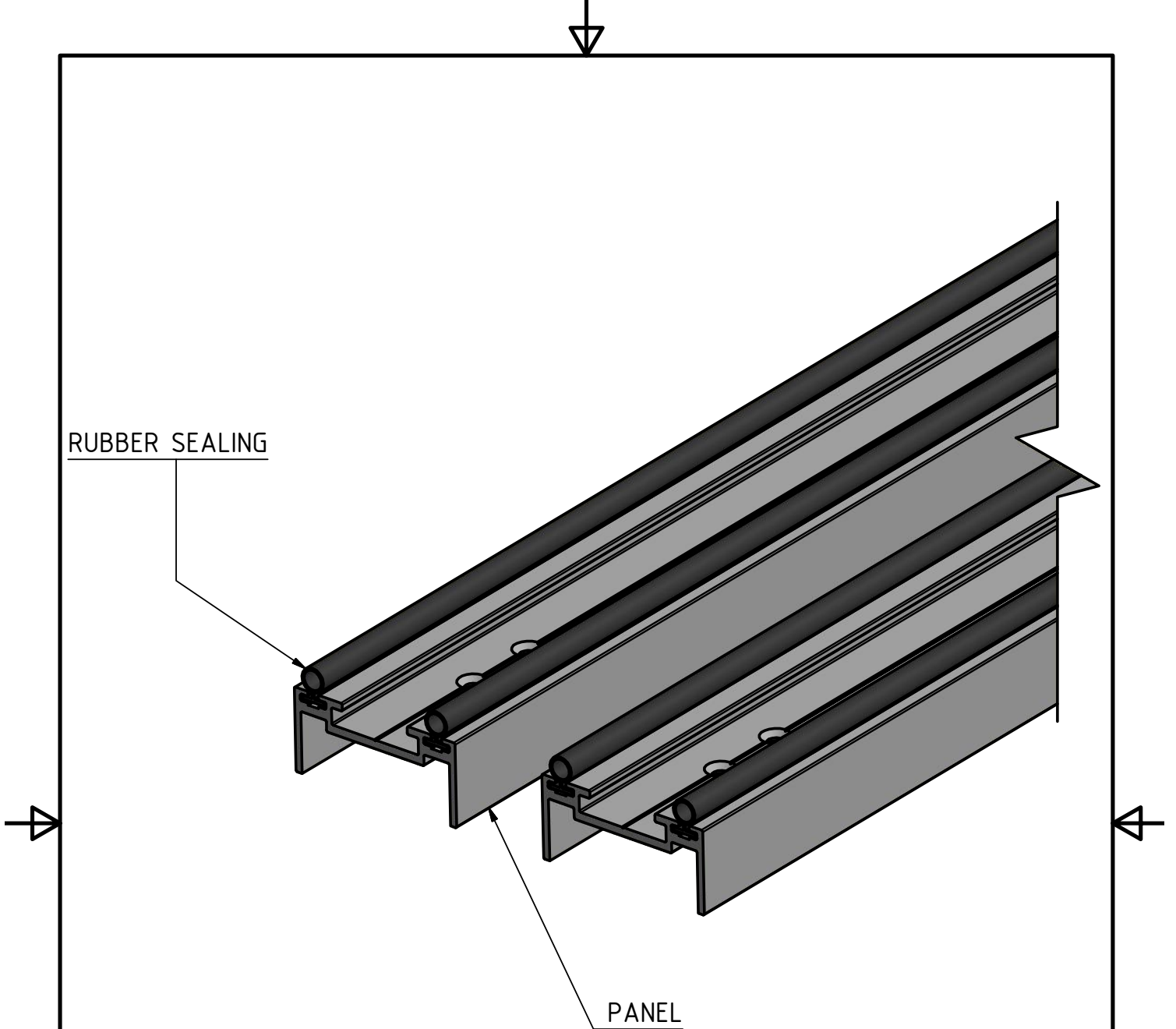




**STEP-10:**

MEASURE THE DISTANCES BETWEEN THE HINGES  
YOU MUST CUT THE RUBBER SEALING AT THIS LENGTH  
IN ORDER TO ASSEMBLY IT IN THE PANELS

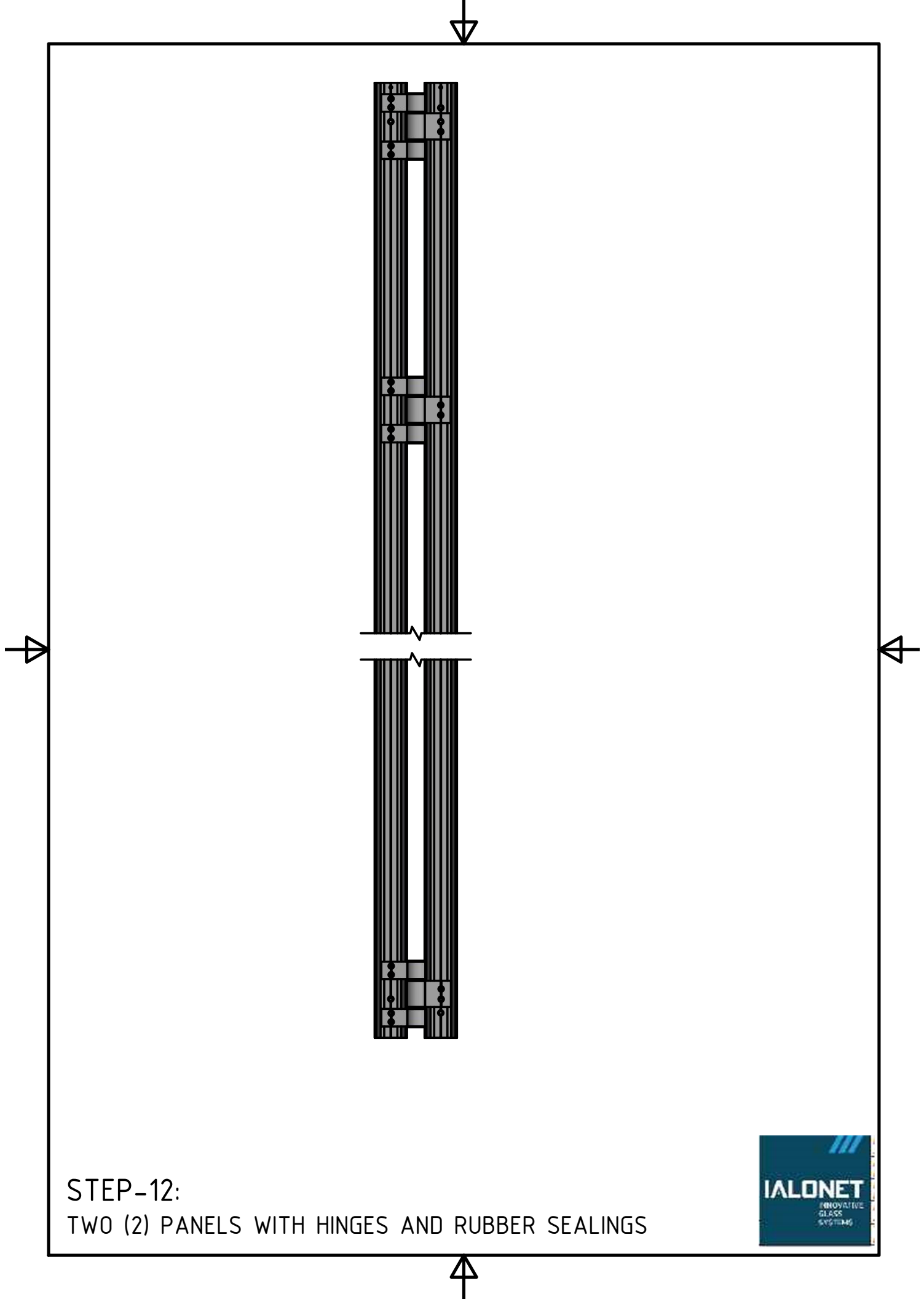




**STEP-11:**

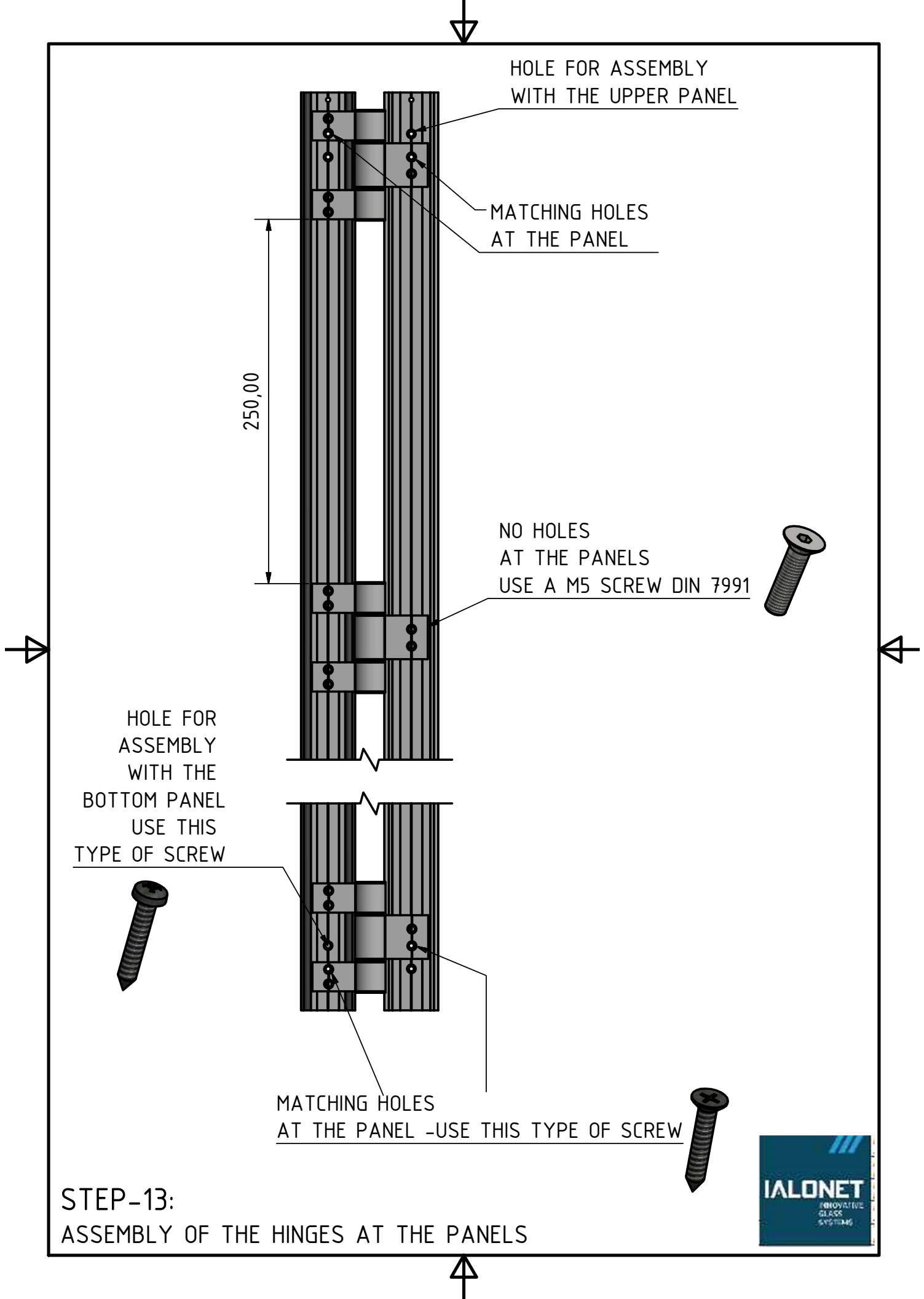
REMOVE THE HINGES AND INSERT AT THE PANELS  
THE RUBBER SEALING PIECES THAT HAD BEEN CUTTED  
AT THE SUITABLE LENGTHS.  
THEN ASSEMBLY THE HINGES INTO THE PANELS.





STEP-12:  
TWO (2) PANELS WITH HINGES AND RUBBER SEALINGS





HOLE FOR ASSEMBLY WITH THE UPPER PANEL

MATCHING HOLES AT THE PANEL

250,00

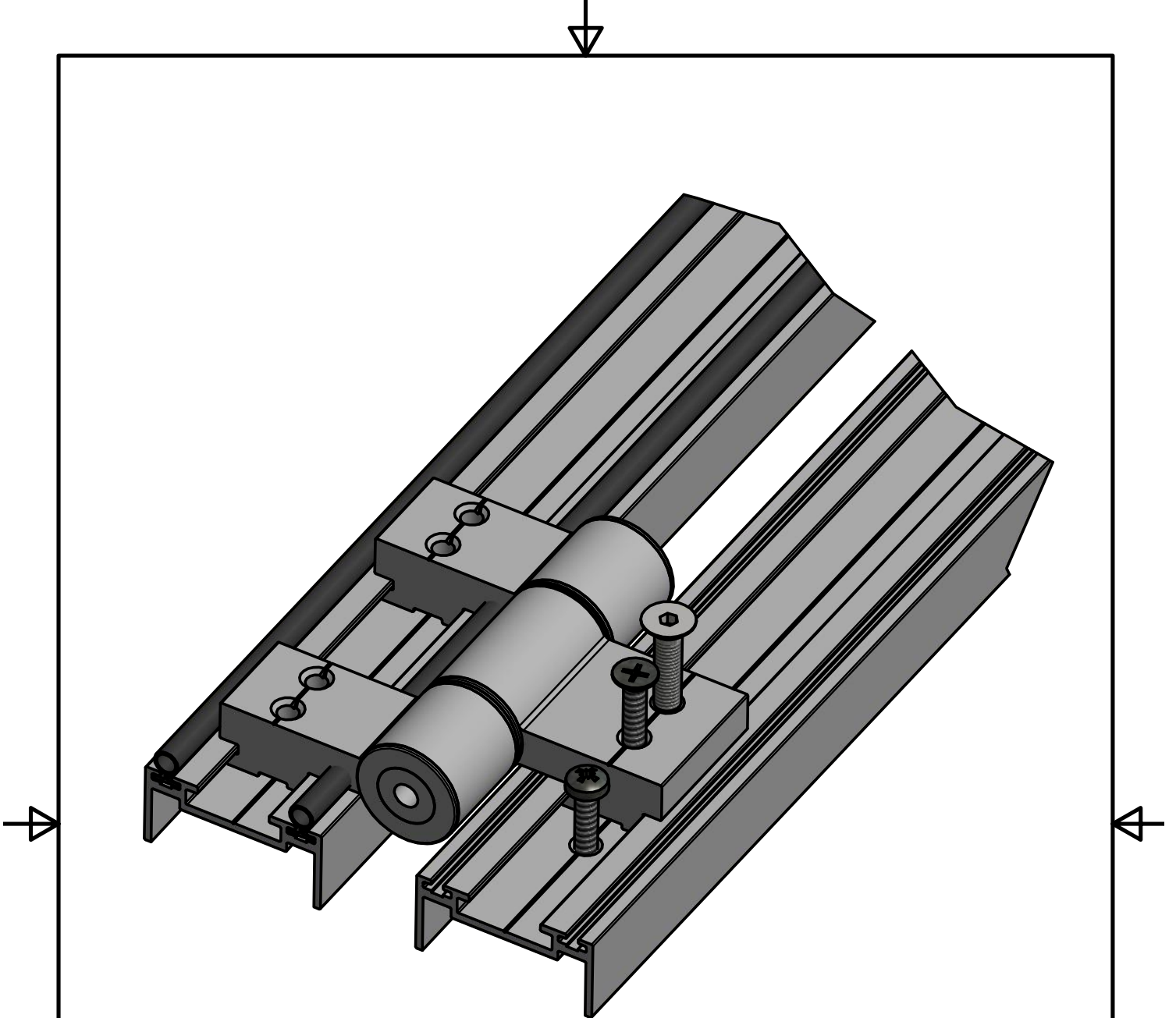
NO HOLES AT THE PANELS USE A M5 SCREW DIN 7991

HOLE FOR ASSEMBLY WITH THE BOTTOM PANEL USE THIS TYPE OF SCREW

MATCHING HOLES AT THE PANEL -USE THIS TYPE OF SCREW

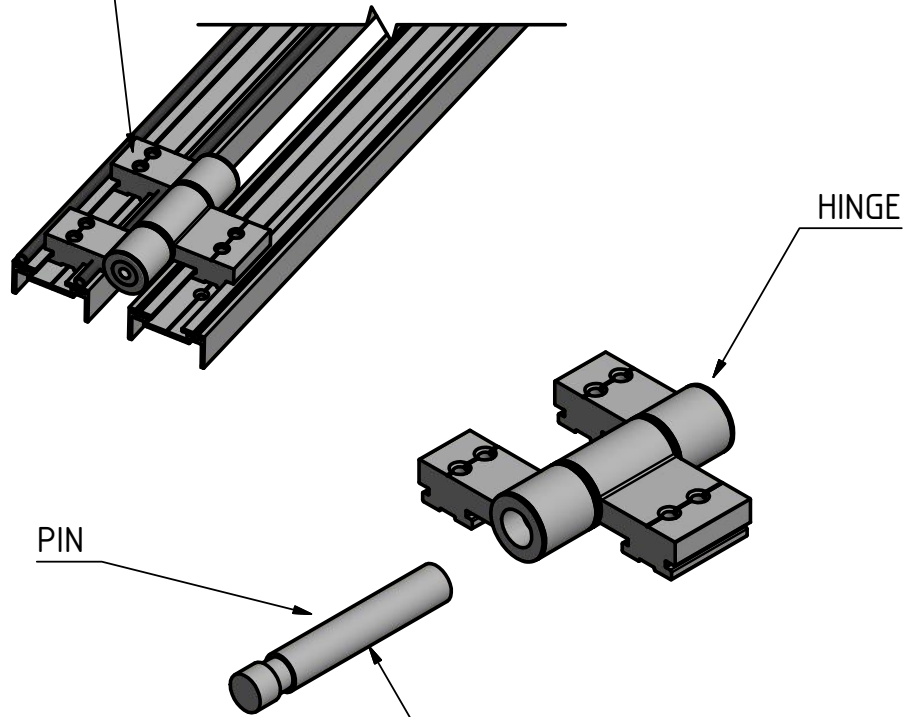
STEP-13:  
ASSEMBLY OF THE HINGES AT THE PANELS





STEP-14:  
ASSEMBLY OF THE HINGES AT THE PANELS  
SCREW PLACEMENT

HINGES FIXED AT THE PANEL  
WITH THE SCREWS



PIN

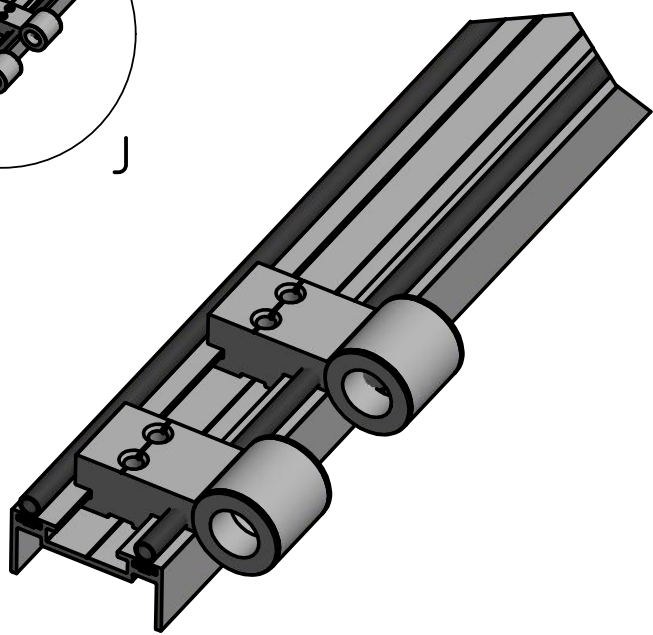
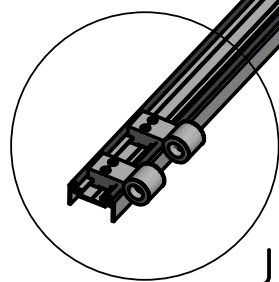
HINGE

WITH THE HINGES FIXED AT THE PANELS  
(WITH THE SCREWS) REMOVE THE HINGE PIN

STEP-15:  
DISASSEMBLY OF THE HINGES.

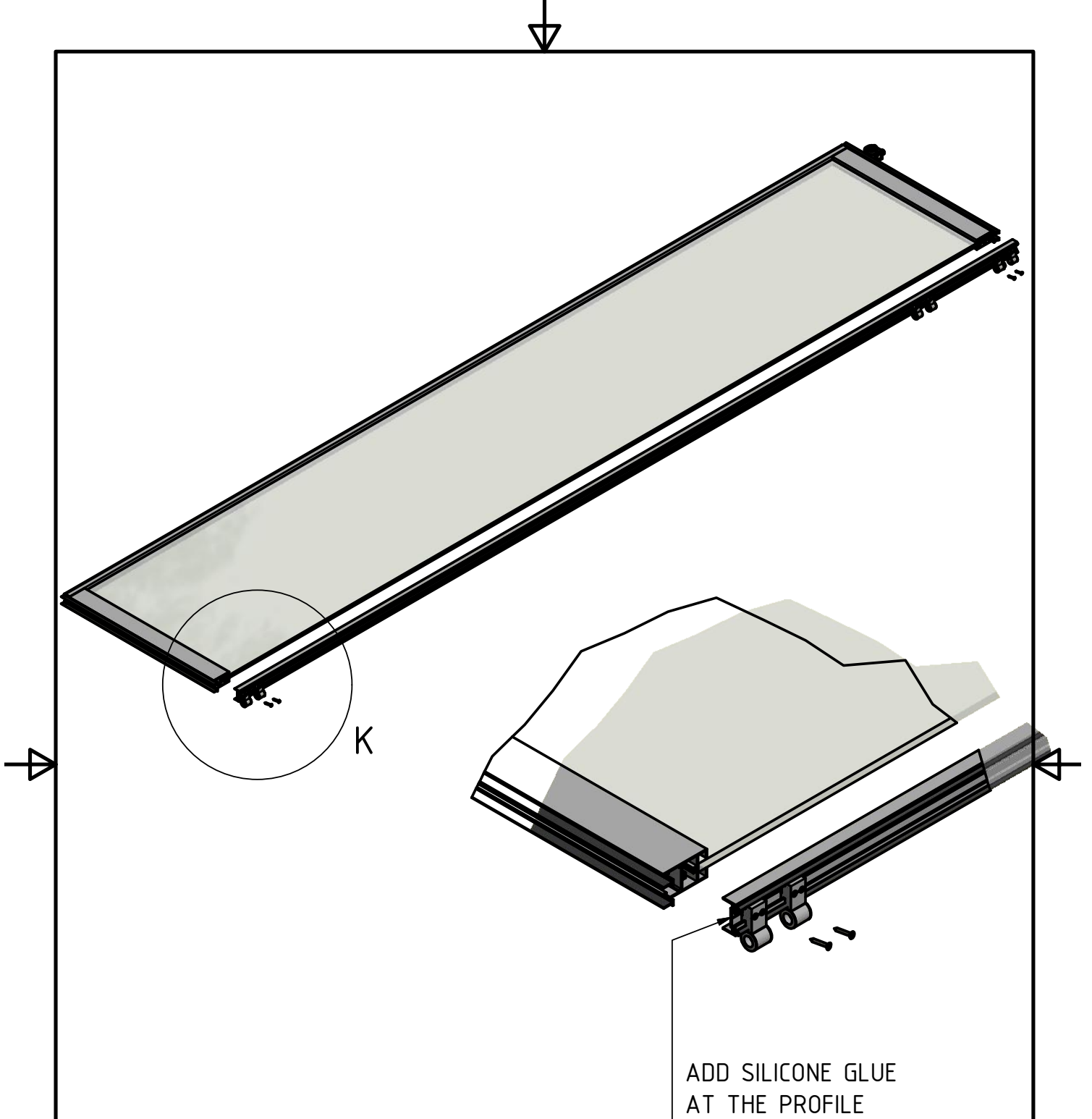






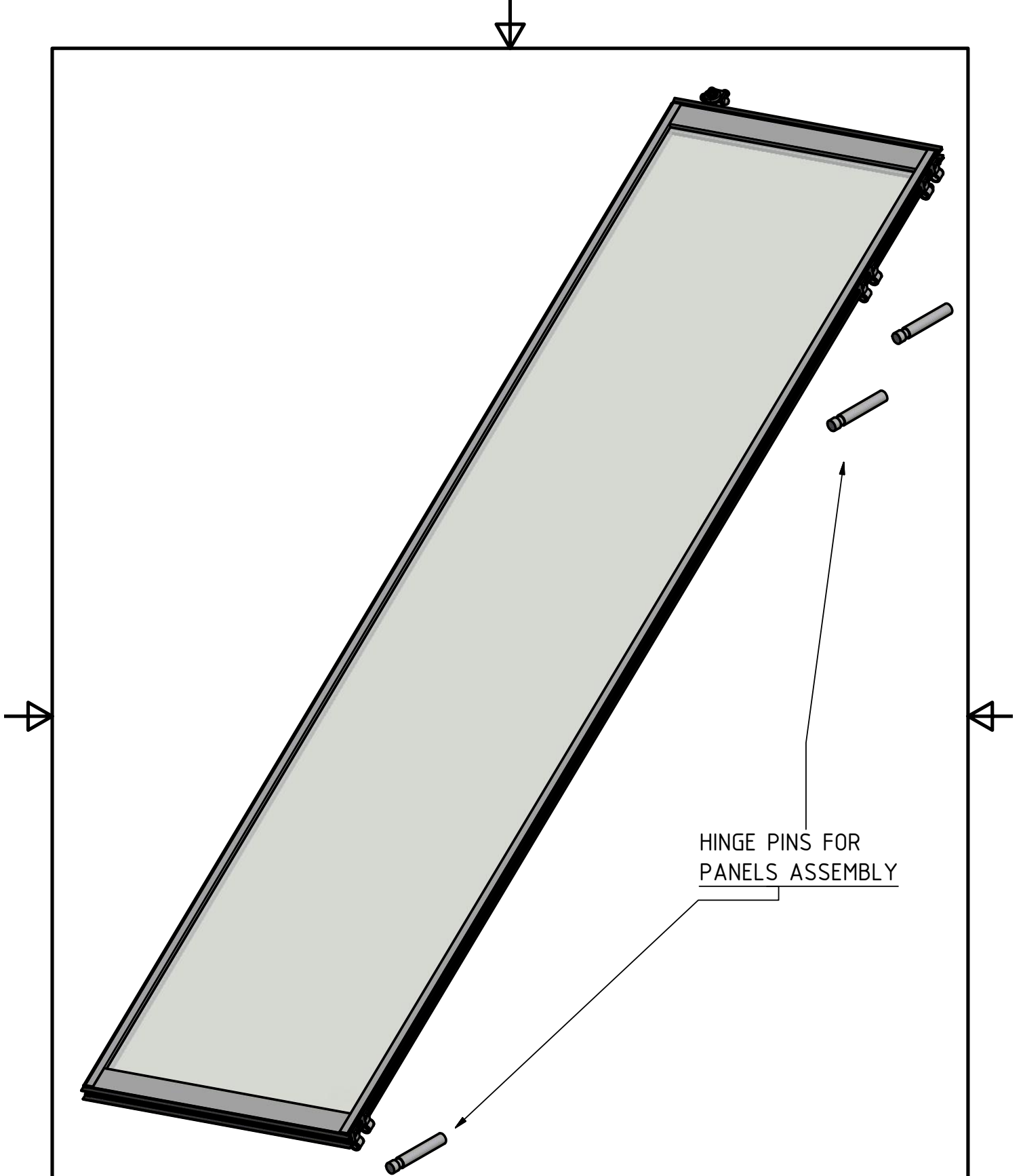
STEP-16:  
SIDE PANEL WITH DISASSEMBLED HINGES.





STEP-17:  
ASSEMBLY THE SIDE PANEL (WITH DISASSEMBLED HINGES)  
WITH THE GLASS AND THE OTHER DOOR PANELS.





HINGE PINS FOR  
PANELS ASSEMBLY

STEP-18:

PANEL IS READY (WITH DISASSEMBLED HINGES)  
WHEN ALL THE PANELS ARE READY YOU SHOULD  
CONNECT THEM WITH THE HINGE PINS THAT YOU REMOVED

